SAFETY DATA SHEET

Issuing Date 01-05-2022 **Revision Date** 28-04-2022 **Revision Number** 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name ABS Ivory
ABS M30 Ivory
ABS 30
ABS 30 Natural
P430 ABS Ivory
P430L ABS Ivory
P430XL Ivory

Other means of identification

Product Code(s) SDS-000001 CE D IVY

PN (Part Number) 311-20000 311-20018 333-60300 333-90300 340-21200 345-10005 345-42005 350-80100 355-02110 355-08110 360-50110 207003-0001 340-41200

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Additive manufacturing

Uses advised against No information available

Details of the supplier of the safety data sheet

Initial Supplier Identifier
JMac Consulting Ltd.
19 Norway Maple Dr
Chatham, Ontario
N7L 5C8
Canada

Emergency telephone number

Emergency Telephone +1 215 207 0061 - Americas - Multi lingual response

E-mail address info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS)

Other Information

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form See section 7 for more information See section 8 for more information

1 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
1 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
1 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
1 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
1 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable.

Mixture

The product contains no substances which at their given concentration, are considered to be hazardous to health

Chemical name	CAS No	Weight-%	*Hazardous Material Information Review Act registry number (HMIRA registry #)	**Date HMIRA filed	***Date exemption granted
Acrylonitrile butadiene styrene polymer	9003-56-9	80-100	-	-	-

Some of the chemicals have dust hazards. These hazards are not germane, as the chemicals are encapsulated in a fully reacted polymer

***Hazardous Material Information Review Act registry number (HMIRA registry #):**
-
****Date HMIRA filed:** - *****Date exemption granted:** -

4. FIRST AID MEASURES

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Not an expected route of exposure.

Ingestion Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Foam. Water. Carbon dioxide (CO_2). Dry chemical. Alcohol resistant foam.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical None known.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Contact with acids liberates very toxic gas.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection Goggles. For handling molten material, use of a faceshield is recommended.

Skin and body protection Impervious clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. Minimize dust generation and accumulation.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Solid
Appearance Monofilament

Color	Characteristic
Odor	Not applicable
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	>380 °C / °F	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.02 - 1.07	
Water solubility	Insoluble in water	
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	>350 °C	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available.	
Oxidizing properties	No information available.	

Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	negligible
Liquid Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity None under normal use conditions.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

Incompatible materials Oxidizing agent. Strong bases.

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO_2). Aldehydes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms None known.

Numerical measures of toxicity

Acute toxicity

Unknown acute toxicity
No information available
1 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
1 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
1 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
1 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
1 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acrylonitrile butadiene styrene polymer 9003-56-9	>5000 mg/kg rat	>2000 mg/kg rabbit	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Acrylonitrile butadiene styrene polymer 9003-56-9	-	Group 3	-	-

Legend
IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity	The environmental impact of this product has not been fully investigated
Persistence and degradability	Not applicable.
Bioaccumulation	No information available.
Other adverse effects	No information available.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

14. TRANSPORT INFORMATION

TDG	Not regulated
DOT	Not regulated
MEX	Not regulated
ICAO (air)	Not regulated
IATA	Not regulated
IMDG	Not regulated
RID	Not regulated
ADR	Not regulated
ADN	Not regulated

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer	Not applicable
The Stockholm Convention on Persistent Organic Pollutants	Not applicable
The Rotterdam Convention	Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AIIC	Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	**Health hazards** 0	**Flammability** 0	**Instability** 0	**Physical and chemical properties** -
HMIS	**Health hazards** 0	**Flammability** 0	**Physical hazards** 0	**Personal protection** X

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Revision Date 28-04-2022

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet.

© 2017-2022 Stratasys Ltd. License granted to make unlimited paper/electronic copies for internal use only. This Safety Data Sheet or sections thereof should not be published, reproduced, modified, or distributed to third parties without prior written consent from Stratasys Ltd.

End of Safety Data Sheet